



# SPT PACKAGING AND TRUCK LOADING GUIDELINES – IPS

## COILS

Pipe Size	Coil Length (ft)	Coils per Pack	Feet per Pack	Packs per Truck	Coils per Truck	Feet Per Truck	Pallet Size (in)	Coil Dimensions (in)			Coil Weight (lbs)			Pack Weight (lbs)			TL Weight (lbs)		
								ID	OD	Width	DR 7	DR 9	DR 11	DR 7	DR 9	DR 11	DR 7	DR 9	DR 11
¾"	500	8	4,000	24	192	96,000	48	30	43	8.5	95	75	60	760	600	480	18,240	14,400	11,520
	1000	7	7,000	24	168	168,000	48	30	40	12.5	189	149	119	1,323	1,043	833	31,752	25,032	19,992
1"	500	8	4,000	24	192	96,000	48	30	46	10	146	117	102	1,168	936	816	28,032	22,464	19,584
	2,000	4	8,000	8	32	64,000	FS	48	66.5	23.5	582	457	401	2,328	1,828	1,604	18,624	14,624	12,832
1-1/4"	500	6	3,000	24	144	72,000	48	30	47.5	15.5	234	188	157	1,404	1,128	942	33,696	27,072	22,608
	2,000	4	8,000	7	28	56,000	FS	48	77	22	924	743	623	3,696	2,972	2,492	25,872	20,804	17,444
1-1/2"	500	8	4,000	8	48	32,000	72	48	71	10	306	245	205	2,448	1,960	1,640	19,584	15,680	13,120
	2,000	5	10,000	6	30	60,000	FS	48	88	19.50	1,220	980	820	6,100	4,900	4,100	36,600	29,400	24,600
2"	500	7	3,500	7	49	24,500	72	48	76	13	470	381	316	3,290	2,667	2,212	23,030	18,669	15,484
	1,500	3	4,500	7	21	31,500	FS	48	77	33	1,435	1,163	967	4,305	3,489	2,901	30,135	24,423	20,307
	2,000	2	4,000	7	14	28,000	FS	48	77	44.5	1,909	1,547	1,286	3,818	3,094	2,572	26,726	21,658	18,004
3"	500	4	2,000	6	24	12,000	FS	70	95	23	1,112	896	751	4,448	3,584	3,004	26,688	21,504	18,024
	1,000	2	2,000	6	12	12,000	FS	70	95	45	2,104	1,695	1,420	4,208	3,390	2,840	25,248	20,340	17,040
4"	500	3	1,500	6	18	9,000	FS	70	102	30	1,723	1,394	1,171	5,169	4,182	3,513	31,014	25,092	21,078
	800	2	1,600	6	12	9,600	FS	70	102	45	2,734	2,212	1,858	5,468	4,424	3,716	32,808	26,544	22,296
6"	500	2	1,000	4	8	4,000	FS	84	120	48	-	3,005	2,521	-	6,010	5,042	-	24,040	20,168

Note: FS = Free standing coils or pack without pallet.